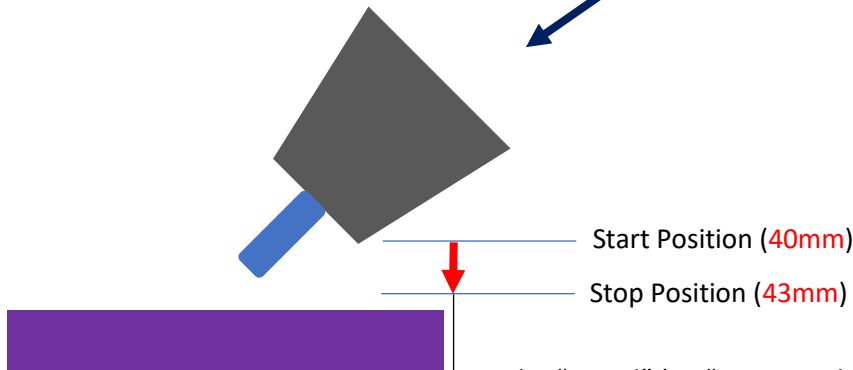
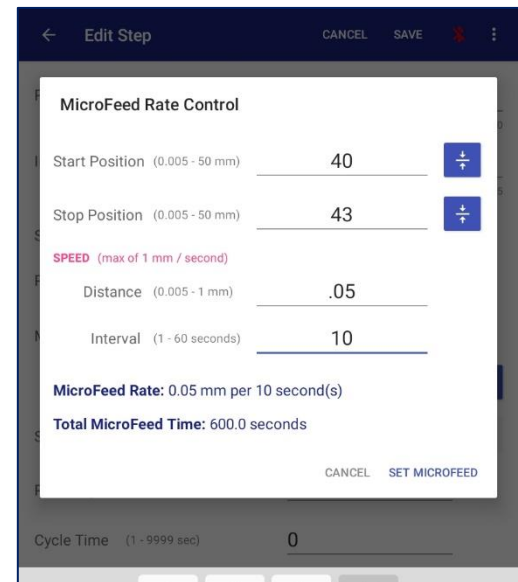
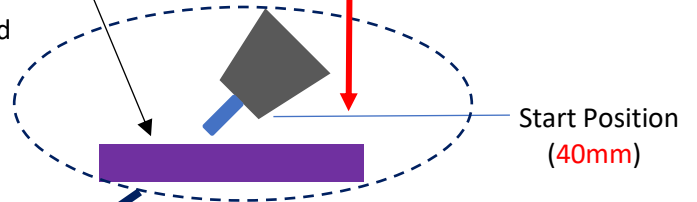
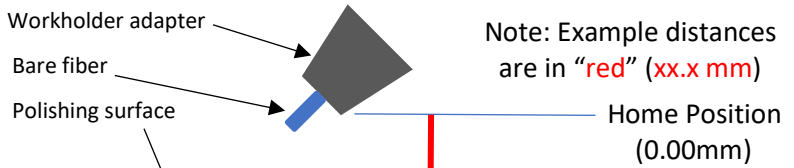


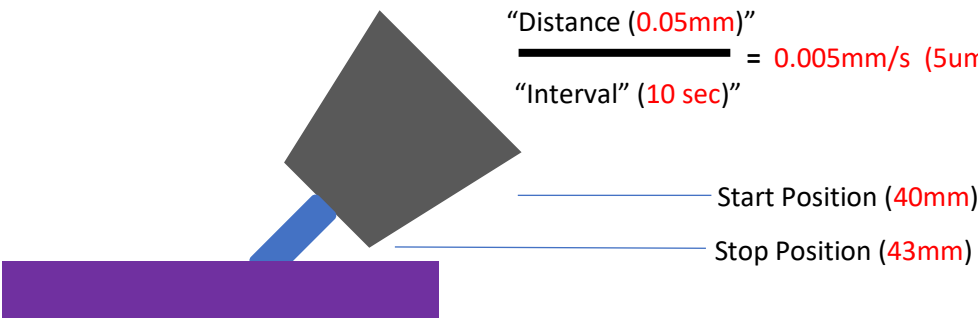
When Adding Step:

- 1) Position MicroFeed Routine slider "on".
- 2) Select MicroFeed Rate Control icon.



The "Speed" (i.e "MicroFeed Rate") at which the adapter/fiber move from the Start Position to the Stop Position is calculated as:

$$\frac{\text{"Distance (0.05mm)"}}{\text{"Interval" (10 sec)}} = 0.005\text{mm/s (5um/s)}$$



Once the Stop Position is reached, adapter/fiber movement will pause for the specified "Cycle Time"

