

## mDC-KITs – mini Direct Cooling Kits

compact solutions for direct cooling based on TECs and/or direct evaporation



## mDC-T-130-24-KIT – Thermoelectric Plate-to-Air Cooling Kit



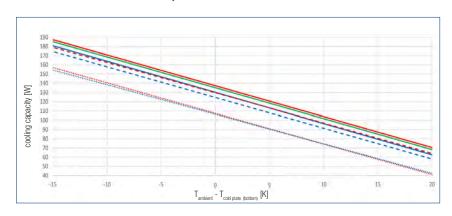
The compact thermoelectric plate-to-air cooling unit was developed for precise temperature control of laser diode modules and direct heat transfer to the ambient air. The highly efficient, solid state unit reaches a cooling capacity of 130 W for 24 VDC supply voltage and +25°C on laser mounting plate and +25°C ambient temperature.

specifications	fans 24 VDC
noise*	max. 49 dB(A)
power consumption per fan*	6 W
nominal cooling capacity	130 W
coefficient of performance	0.57

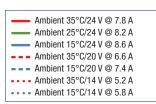
TECs operated at nominal 24 VDC @ 8.2 A

\*manufacturer's data

## mDC-T-130-24-KIT – performance curve for Pel = 24 V @ 8.2 A

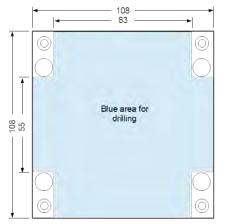


Performance was measured with two heat sources of  $86.5 \times 38.5 \text{ mm}^2$  each, mounted on top of the universal mounting plate, and is given for the temperature in the center of the fixed bottom aluminium plate.



## laser mounting plate

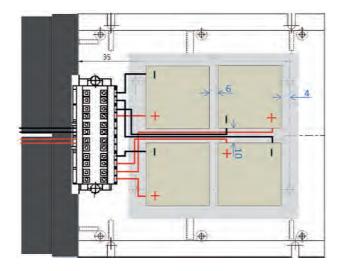
The mDC-T-130-24-KIT thermoelectric plate-to-air cooling unit is equipped with a universal, user-detachable mounting plate allowing a very flexible mounting of your individual laser diode modules or other devices to be cooled. The blue area may be used for drilling holes for laser module fixation. Drilling holes and assembly of laser diode module and universal mounting plate shall be done with special care to ensure low thermal resistances at interfaces. The kit comes with graphite foil and screws pre-mounted.





## electrical wiring

Picture shows wiring for nominal 24 VDC @ 8.2 A supply. For nominal 12 VDC supply, all four TECs have to be connected in parallel – please contact AMS Technologies for details.



## mDC-CT-4-KIT - mini Compressor/Thermoelectric Plate-to-Air Cooling Kit



## key features

- cascading of compressor refrigerant circuit and Peltier element
- refrigerant directly cooling the Peltier element's hot side
- different Peltier modules, 12-24 V, exchangeable
- ultra wide temperature range -50°C to +150°C in a compact system
- stable operation @ -50°C with 4 W cooling capacity
- compressor runs on 24 VDC
- compressor speed to be set manually 20-100 rps
- mounting plate can be customized

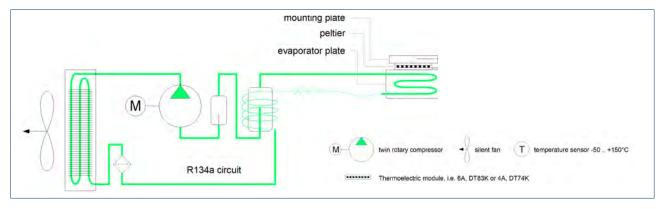
The mDC-CT-4-KIT direct cooling system cascades a thermoelectric (Peltier) element and a compressor-based refrigerant circuit. Based on the "direct evaporation" technology, the compressed refrigerant evaporates directly on the hot side of the Peltier module and thus dissipates the heat very effectively and with high heat flux.

The Compressor/Peltier cascade significantly expands the temperature range of the capabilities of the individual technologies, enabling a very wide operating temperature range from -50°C to +150°C in a compact device. Utilizing suitable insulation, constant operation at -50°C is possible, while still providing about 4 W cooling power at this extreme temperature point.

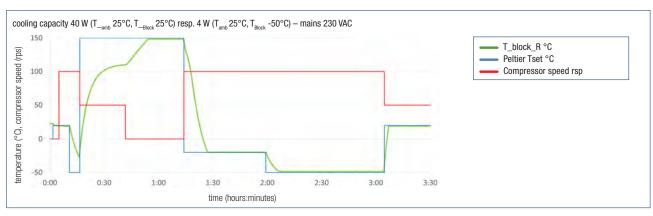
The system does not require a water circuit, is very quiet, lowvibration and maintenance-free. Possible applications are in the fields of analytics, molecular reactors, rheology or viscosity measurement - or wherever very low temperatures have to be maintained with moderate heat loads.

specifications	
set temperature range	-50°C to +150°C
cooling capacity @-50°C	4 W

## process & instrumentation diagram



## performance curve for insulated plate, zero active load













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